

FORM PTO-1390 (REV. 12-2001)		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTORNEY'S DOCKET NUMBER
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371			BAR 117 P2
			U.S. APPLICATION NO. (If known, see 37 CFR 1.5)
PCT/GB00/03220			10/070231
INTERNATIONAL APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED	
PCT/GB00/03220	August 18, 2000	September 10, 1999	
TITLE OF INVENTION			
ELECTRICAL POWER DISTRIBUTION SUITABLE FOR A SUBSTANTIALLY UNDERWATER SYSTEM			
APPLICANT(S) FOR DO/EO/US			
David E. Appleford; Brian W. Lane and Jan P. Lindholm			
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:			
<ol style="list-style-type: none"> 1. <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. 2. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. 3. <input type="checkbox"/> This is an express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (21) indicated below. 4. <input type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (Article 31). 5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371(c)(2)) <ol style="list-style-type: none"> a. <input checked="" type="checkbox"/> is attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> has been communicated by the International Bureau. c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US). 6. <input type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)). <ol style="list-style-type: none"> a. <input type="checkbox"/> is attached hereto. b. <input type="checkbox"/> has been previously submitted under 35 U.S.C. 154(d)(4). 7. <input checked="" type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)) <ol style="list-style-type: none"> a. <input type="checkbox"/> are attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> have been communicated by the International Bureau. c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. d. <input checked="" type="checkbox"/> have not been made and will not be made. 8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)). 9. <input checked="" type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). 10. <input type="checkbox"/> An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)). 			
Items 11 to 20 below concern document(s) or information included:			
<ol style="list-style-type: none"> 11. <input checked="" type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98. Form PTO/SB/08A; copies of prior art. 12. <input checked="" type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. 13. <input checked="" type="checkbox"/> A FIRST preliminary amendment. 14. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment. 15. <input type="checkbox"/> A substitute specification. 16. <input type="checkbox"/> A change of power of attorney and/or address letter. 17. <input type="checkbox"/> A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825. 18. <input type="checkbox"/> A second copy of the published international application under 35 U.S.C. 154(d)(4). 19. <input type="checkbox"/> A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4). 20. <input checked="" type="checkbox"/> Other items or information: International Preliminary Examination Report; Check for \$1,272.00; Certificate of Express Mail EL910944622US; return receipt postcard; Application Data Sheet; Power of Attorney 			

U.S. APPLICATION NO. (if known, see 37 CFR 1.57)

10/070231

INTERNATIONAL APPLICATION NO.

PCT/GB00/03220

ATTORNEY'S DOCKET NUMBER

BAR 117 P2

21. ☒ The following fees are submitted:**BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)):**

Neither international preliminary examination fee (37 CFR 1.482)
nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO
and International Search Report not prepared by the EPO or JPO. \$1040.00

International preliminary examination fee (37 CFR 1.482) not paid to
USPTO but International Search Report prepared by the EPO or JPO \$890.00

International preliminary examination fee (37 CFR 1.482) not paid to USPTO
but international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$740.00

International preliminary examination fee (37 CFR 1.482) paid to USPTO
but all claims did not satisfy provisions of PCT Article 33(1)-(4) \$710.00

International preliminary examination fee (37 CFR 1.482) paid to USPTO
and all claims satisfied provisions of PCT Article 33(1)-(4) \$100.00

ENTER APPROPRIATE BASIC FEE AMOUNT =**CALCULATIONS PTO USE ONLY**

\$ 890.00

Surcharge of \$130.00 for furnishing the oath or declaration later than ☐ 20 ☐ 30
months from the earliest claimed priority date (37 CFR 1.492(e)).

\$

CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	\$
Total claims	39 - 20 =	19	x \$18.00	\$ 342.00
Independent claims	2 - 3 =	0	x \$84.00	\$ ----
MULTIPLE DEPENDENT CLAIM(S) (if applicable)			+ \$280.00	\$ ----

TOTAL OF ABOVE CALCULATIONS =

\$ 1,232.00

☒ Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above
are reduced by 1/2.

+

\$

SUBTOTAL =

\$

Processing fee of \$130.00 for furnishing the English translation later than ☐ 20 ☐ 30
months from the earliest claimed priority date (37 CFR 1.492(f)).

\$

TOTAL NATIONAL FEE =

\$ 1,232.00

Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be
accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +

\$ 40.00

TOTAL FEES ENCLOSED =

\$ 1,272.00

**Amount to be
refunded:**

\$

charged:

\$

- a. ☒ A check in the amount of \$ 1,272.00 to cover the above fees is enclosed.
- b. ☐ Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees.
A duplicate copy of this sheet is enclosed.
- c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any
overpayment to Deposit Account No. 02-2262. A duplicate copy of this sheet is enclosed.
- d. ☐ Fees are to be charged to a credit card. **WARNING:** Information on this form may become public. **Credit card
information should not be included on this form.** Provide credit card information and authorization on PTO-2038.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR
1.137 (a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

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Dayton, Ohio 45402

P-7345

Michael D. Folkerts
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Michael D. Folkerts
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33,348

REGISTRATION NUMBER

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application of:

Applicant(s) : David Eric Appleford, Brian William Lane, and
Jan Peter Lindholm
Serial No. : Not yet assigned
Filed : Concurrently herewith
Title : ELECTRICAL POWER DISTRIBUTION SUITABLE FOR A
SUBSTANTIAL UNDERWATER SYSTEM
Docket : BAR 117 P2

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

PRELIMINARY AMENDMENT

Please amend this application as follows:

IN THE SPECIFICATION

After the title and before the first line of the specification, insert

--BACKGROUND OF THE INVENTION--.

On page 1, between lines 16 and 17, insert --SUMMARY OF THE
INVENTION--.

On page 4, between lines 23 and 24, insert --BRIEF DESCRIPTION OF THE
DRAWINGS--.

On page 5, between lines 6 and 7, insert --DETAILED DESCRIPTION OF THE
PREFERRED EMBODIMENT--.

After page 17 of the application, please insert the attached Abstract of the
Disclosure, enclosed herewith as page 18.

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IN THE CLAIMS

Please amend the claims as follows:

3. (Amended) A method as claimed in claim 1, each module having a module based part (21a...h) of the module isolating means and the host facility having a host facility based part (15, 16) of the module isolating means and wherein the step of isolating the at least one retrievable module involves the operation of two of said parts of said module isolating means.
5. (Amended) A method as claimed in claim 3, wherein one module (12, 13, 17, 18) or a plurality of serially adjacent modules constituting a removable part of the system are isolated and removed.
9. (Amended) A method as claimed in claim 1, wherein each module includes a first portion (20a...h) of a disconnectable electrical power connector means and engages a location (11) having a complementary second portion (22a...h) of the electrical power connector means and wherein removal of the at least one module involves removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means.
10. (Amended) A method as claimed in claim 1, including the further steps of replacing the at least one removed module with a replacement module and operating the module isolating means (15, 16 21a...h) to restore series power distribution or control signal distribution throughout the system.
12. (Amended) A method as claimed in claim 1, wherein the method is for electrical power distribution and control signal distribution.

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13. (Amended) A method as claimed in claim 1, wherein the system (1) is substantially underwater.
14. (Amended) A method as claimed in claim 2, wherein the sub-systems (4, 5) are on a seabed.
17. (Amended) A system as claimed in claim 15, wherein each module has a module based part (21a...h) of the module isolating means and the host facility has a host facility based part (15, 16) of the module isolating means.
19. (Amended) A system as claimed in claim 17, wherein one module (12, 13, 17, 18) or a plurality of serially adjacent modules constitute a removable part of the system to be isolated and removed.
23. (Amended) A system as claimed in claim 15, wherein each module includes a first portion (20a...h) of a disconnectable electrical power connector means and the system including a location (11) having a complementary second portion (22a...h) of the electrical power connector means for the first portion to engage so that the removal of the at least one module involves removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means.
24. (Amended) A system as claimed in claim 15, wherein the module isolating means (15, 16 21a...h) is adapted to restore series power distribution or control signal distribution throughout the system when the at least one removed module has been replaced with a replacement module.
25. (Amended) A system as claimed in claim 15, wherein the host facility is arranged to provide power and control signals to all of the modules, the series connections and the module isolating means (15, 16, 21a...h) being arranged such that isolating at least one module (12, 13) so that it

or they can be removed does not cut off the supply of power and control signals to any of the remaining modules of the system.

26. (Amended) A system as claimed in claim 15, wherein the module isolating means (15, 16, 21a...h) comprises switchgear for electrically isolating at least one module (12, 13, 17, 18).

27. (Amended) A system as claimed in claim 15, including control means (23', 24', 25', 26') for substantially controlling operation of the module (12, 13, 17, 18).

28. (Amended) A system as claimed in claim 27, where the at least one module (12, 13, 17, 18) includes the control means (23', 24', 25', 26').

29. (Amended) A system as claimed in claim 27, wherein the control means (23', 24', 25', 26') is at least substantially an electrical control means or the control means comprises a completely electrical control means.

30. (Amended) A system as claimed in claim 27, wherein the host facility (6) is in communication with the control means (23', 24', 25', 26').

31. (Amended) A system as claimed in claim 23, wherein the at least one module (12, 13, 17, 18) includes the control means (23', 24', 25', 26'), and the host facility (6) is in communication with the control means (23', 24', 25', 26') via the electrical power connector means (20a...h, 22a...h).

32. (Amended) A system as claimed in claim 23, wherein the host facility (6) is in communication with the control means (23', 24', 25', 26') via control connector means separate from the electrical power connector means (20a...h, 22a...h).

34. (Amended) A system as claimed in claim 23, wherein the electrical power connector means (20a...h, 22a...h) is wet mateable.

35. (Amended) A system as claimed in claim 23, wherein one portion of the electrical power connector means is a plug (22a...h) and the other portion is a socket (20a...h).

36. (Amended) A system as claimed in claim 15, wherein the system is substantially underwater.

38. (Amended) A system as claimed in claim 16, wherein the sub-systems (4, 5) are on a seabed.

39. (Amended) A system as claimed in claim 23, wherein at least one module (12, 13, 17, 18) includes a transformer to which the first portion (20a...h) of the electrical power connector means is connected.

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REMARKS

The above amendments to the specification are submitted to place the application in proper U.S. format while the amendments to the claims eliminate multiple dependencies and ensure clarity in the recitation of the invention.

Please find attached to this amendment a marked-up copy of the claims indicating the amendments made thereto.

It is believed that the claims now are in order for examination, and favorable action on the claims is respectfully requested.

Respectfully submitted,
BIEBEL & FRENCH

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February 28, 2002

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Version with markings to show changes made

3. (Amended) A method as claimed in claim 1 [or 2], each module having a module based part (21a...h) of the module isolating means and the host facility having a host facility based part (15, 16) of the module isolating means and wherein the step of isolating the at least one retrievable module involves the operation of two of said parts of said module isolating means.
5. (Amended) A method as claimed in claim 3 [or 4], wherein one module (12, 13, 17, 18) or a plurality of serially adjacent modules constituting a removable part of the system are isolated and removed.
9. (Amended) A method as claimed in claim 1 [any preceding claim], wherein each module includes a first portion (20a...h) of a disconnectable electrical power connector means and engages a location (11) having a complementary second portion (22a...h) of the electrical power connector means and wherein removal of the at least one [or each] module involves removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means.
10. (Amended) A method as claimed in claim 1 [any preceding claim], including the further steps of replacing the [or each] at least one removed module with a replacement module and operating the module isolating means (15, 16 21a...h) to restore series power distribution or control signal distribution throughout the system.

12. (Amended) A method as claimed in claim 1 [any preceding claim], wherein the method is for electrical power distribution and control signal distribution.

13. (Amended) A method as claimed in claim 1 [any preceding claim], wherein the system (1) is substantially underwater.

14. (Amended) A method as claimed in claim 2 [or any claims dependent thereon], wherein the sub-systems (4, 5) are on a seabed.

17. (Amended) A system as claimed in claim 15 [or 16], wherein each module has a module based part (21a...h) of the module isolating means and the host facility has a host facility based part (15, 16) of the module isolating means.

19. (Amended) A system as claimed in claim 17 [or 18], wherein one module (12, 13, 17, 18) or a plurality of serially adjacent modules constitute a removable part of the system to be isolated and removed.

23. (Amended) A system as claimed in claim 15 [any one of claims 15 to 22], wherein each module includes a first portion (20a...h) of a disconnectable electrical power connector means and the system including a location (11) having a complementary second portion (22a...h) of the electrical power connector means for the first portion to engage so that the removal of the at least one [or each] module involves removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means.

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24. (Amended) A system as claimed in claim 15 [any one of claims 15 to 23], wherein the module isolating means (15, 16 21a...h) is adapted to restore series power distribution or control signal distribution throughout the system when the at least one [or each] removed module has been replaced with a replacement module.

25. (Amended) A system as claimed in claim 15 [any one of claims 15 to 24], wherein the host facility is arranged to provide power and control signals to all of the modules, the series connections and the module isolating means (15, 16, 21a...h) being arranged such that isolating at least one module (12, 13) so that it or they can be removed does not cut off the supply of power and control signals to any of the remaining modules of the system.

26. (Amended) A system as claimed in claim 15 [any one of claims 15 to 25], wherein the module isolating means (15, 16, 21a...h) comprises switchgear for electrically isolating at least one module (12, 13, 17, 18).

27. (Amended) A system as claimed in claim 15 [any one of claims 15 to 26], including control means (23', 24', 25', 26') for substantially controlling operation of the module (12, 13, 17, 18).

28. (Amended) A system as claimed in claim 27, where the at least one [or each] module (12, 13, 17, 18) includes the control means (23', 24', 25', 26').

29. (Amended) A system as claimed in claim 27 [or 28], wherein the control means (23', 24', 25', 26') is at least substantially an electrical control means or the control means comprises a completely electrical control means.

30. (Amended) A system as claimed in claim 27 [claims 27, 28 or 29], wherein the host facility (6) is in communication with the control means (23', 24', 25', 26').

31. (Amended) A system as claimed in claim 23 [claims 23 and 28], wherein the at least one module (12, 13, 17, 18) includes the control means (23', 24', 25', 26'), and the host facility (6) is in communication with the control means (23', 24', 25', 26') via the electrical power connector means (20a...h, 22a...h).

32. (Amended) A system as claimed in claim 23 [claims 23 and 30], wherein the host facility (6) is in communication with the control means (23', 24', 25', 26') via control connector means separate from the electrical power connector means (20a...h, 22a...h).

34. (Amended) A system as claimed in claim 23 [or any claims dependent thereon], wherein the electrical power connector means (20a...h, 22a...h) is wet mateable.

35. (Amended) A system as claimed in claim 23 [or any claims dependent thereon], wherein one portion of the electrical power connector means is a plug (22a...h) and the other portion is a socket (20a...h).

36. (Amended) A system as claimed in claim 15 [any one of claims 15 to 35], wherein the system is substantially underwater.

38. (Amended) A system as claimed in claim 16 [or any claims dependent thereon], wherein the sub-systems (4, 5) are on a seabed.

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39. (Amended) A system as claimed in claim 23 [or any claims dependent thereon], wherein at least one module (12, 13, 17, 18) includes a transformer to which the first portion (20a...h) of the electrical power connector means is connected.

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ELECTRICAL POWER DISTRIBUTION SUITABLE FOR
A SUBSTANTIALLY UNDERWATER SYSTEM

The present invention relates to electrical power distribution suitable for
5 a substantially underwater system used in an underwater oil/gas field.

Conventional oil/gas fields have a plurality of wells linked to a host
facility which receives the oil/gas via flow lines. If the underwater oil/gas field
includes underwater processing units between the wells and the host facility,
it would be useful to be able to reconfigure or replace an underwater
10 processing unit without having to power down the other underwater
processing units in the field and thereby significantly reduce production from
the field.

Presently, any underwater processing units which require power/
controlling rely on at least one expensive and complex multiple conduit
15 hydraulic line to connect each part to a host facility on/above the sea surface
or onshore.

It is an object of the present invention to provide an improved method
and system which alleviates/solves problems associated with power
distribution to a system, particularly one which is substantially underwater.

20 According to one aspect of the present invention there is provided a
method of electrical power distribution or control signal distribution suitable for
a substantially underwater system, comprising the steps of:

providing a plurality of retrievable substantially autonomous modules,
module isolating means and a host facility, the host facility and the modules
25 being connected in series so as to form a circuit, the host facility providing
power or control signals to all of the modules;

isolating at least one module by operation of the module isolating
means; and

removing the isolated at least one module without cutting off the
30 supply of power or control signals to any of the remaining modules of the

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system.

There is preferably a plurality of series connected sub-systems, each including a plurality of said modules connected in series, the step of isolating the at least one retrievable module by module isolating means not cutting off
5 the supply of power or control signals to the remaining modules.

Each module may have a module based part of the module isolating means and the host facility may have a host facility based part of the module isolating means and wherein the step of isolating the at least one retrievable module may involve the operation of two of said parts of said
10 module isolating means. Each module based part of the module isolating means may include two switches in series relationship, each switch being on opposite sides of connection means to an electrical load of the module, and the host facility based part of the module isolating means may include a switch in each of the two electrical connections between the host facility and
15 the modules and wherein the step of isolating at least one module may involve the operation of two of said switches.

It is preferable for one module or a plurality of serially adjacent modules to constitute a removable part of the system to be isolated and removed. The step of isolating the removable part of the system may involve operation of
20 serially adjacent parts of the module isolating means on opposite sides of the removable part. The parts of the module isolating means operated may both be module based parts thereof when the serially adjacent parts on opposite sides of the removable part are modules. Alternatively, the parts of the module isolating means operated may comprise a module based part thereof
25 and a host facility based part thereof when one of the serially adjacent parts on one side of the removable part is a module and that on the opposite side comprises part of the host facility.

Each module desirably includes a first portion of a disconnectable electrical power connector means and may be engaged in a location having a
30 complementary second portion of the electrical power connector means and

wherein removal of the or each module may involve removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means. The electrical power connector means may be wet mateable in order that the connector means can mate underwater.

- 5 Preferably, one portion of the electrical power connector means is a plug and the other portion is a socket. At least one module may include a transformer to which the first portion of the electrical power connector means is connected whereby high voltage power received by the module is lowered to an acceptable level for the module to effectively operate.

- 10 Each removed module may be replaced with a replacement module and the module isolating means may be operated to restore series power distribution or control signal distribution throughout the system. With such replacement it is possible for the remaining modules to continue to operate.

- 15 At least one different module may be subsequently removed from the system using the method described above.

The method may be for electrical power distribution and control signal distribution.

Preferably, the module isolating means comprises switchgear for electrically isolating at least one module.

- 20 The system is preferably substantially underwater. The host facility may not be underwater. The sub-systems are desirably on a seabed.

The system may include control means for substantially controlling operation of the module in order that normal operation of the module is controlled by the control means making the module substantially autonomous.

- 25 Thus, the control means may provide control to the many parts of the module that need power/controlling. Desirably, the or each module includes the control means. The control means may be at least substantially an electrical control means or the control means may comprise a completely electrical control means. Such an arrangement obviates the requirement for many
30 hydraulic lines from the host facility to various parts of the module that need

controlling. The host facility is desirably in communication with the control means. This may be via the electrical power connector means. Alternatively, the host facility may be in communication with the control means via control connector means separate from the electrical power connector means. Thus, the controllable parts of the modules are not separately connected by individual lines to the host facility. The control connector means may be wet mateable.

The power distribution system permits the removal of one or more modules without powering down the system and in which the electrical switchgear is not present in apparatus into which the module is inserted, i.e. apparatus which will normally remain on, say, a seabed. Should any problem occur with the switchgear of a given module for example, electrical isolation of that module can be achieved by remote operation of the switchgear in the adjacent modules or adjacent module and host facility.

According to another aspect of the present invention there is provided a system comprising a plurality of retrievable substantially autonomous modules, module isolating means, and a host facility, the host facility and the modules being connected in series so as to form a circuit, the host facility being arranged to provide power or control signals to all of the modules, the series connections and the module isolating means being arranged such that isolating at least one module so that it or they can be removed does not cut off the supply of power or control signals to any of the remaining modules of the system.

An embodiment of the present invention will now be described, by way of example, with reference to the accompanying drawings, in which:-

Figure 1 is a schematic diagram of a subsea field comprising a substantially underwater system according to one embodiment of the invention;

Figure 2 is an elevational view of a modular seabed sub-system of the substantially underwater system;

Figures 3 and 4 are schematic diagrams of a subsea field comprising the modular seabed sub-systems of Figure 2;

Figure 5 is a schematic circuit diagram of the subsea field; and

Figures 6 to 9 are schematic diagrams of a subsea field showing various modules being removed from modular seabed sub-systems using the method according to the invention.

Referring to Figures 1 and 2 of the accompanying drawings, a subsea field 1 includes wells 2 for removing a fluid mixture comprising water and oil/gas from reservoirs beneath the seabed. The wells 2 are connected by underwater flow lines 3, such as rigid and/or flexible pipelines, to modular subsea or seabed sub-systems 4,5 of a substantially underwater system where the oil and/or gas may be extracted from the fluid mixture and the oil/gas flows under well pressure or is pumped to a host facility 6 via flow lines 7,8, the flow lines 7,8 connecting the modular seabed sub-systems 4,5 in series to the host facility 6. A plurality of wells may be connected to a template before being connected to a modular seabed sub-system. The host facility may be, for example, onshore or on a fixed or a floating rig. The host facility 6 has an integrated power and control line 9 connecting the modular seabed sub-systems 4,5 in series to form a circuit, the host facility 6 providing the power and control to these sub-systems 4,5.

Each modular seabed sub-system 4,5 comprises a support frame 10 which is essentially of a tubular framework construction and is secured to the seabed. Inside each frame 10 is a docking unit or location 11 which is connected to flowlines by flowline tie-in and installation tools which are operated by remote operating vehicles (ROVs) or directly from a ship. Two retrievable substantially autonomous modules 12,13 (of which only one module 12 can be seen in Fig. 2 as it blocks the view of module 13 behind it) are installed in the frame 10. The modules 12,13 are connected to the docking unit 11 by multi-ported valve isolation connectors 14 which are described in GB-A-2261271. The retrievable modules are designed to include

a variety of equipment, such as separators for separating gas and liquid comprising oil and water from the fluid mixture received via flow lines 3, the separated gas and liquid being pumped to the host facility via the further flow lines 7,8.

5 Referring to Figure 3, a field 1 comprising a substantially underwater system is shown having a host facility 6 and first and second modular seabed sub-systems 4,5 connected in series by an integrated power/control line 9 to form a circuit. The power/control line 9 thus carries signal information as well as power. Any flow lines have been omitted for clarity. The circuit is
10 breakable at the host facility 6 by means of switchgears 15,16 which each isolate one of the two ends of the power/control line 9 from a power and control supply at the host facility 6. Each seabed sub-system 4,5 has two retrievable substantially autonomous subsea modules 12,13;17,18 with the first seabed sub-system 4 having the modules 12,13 installed therein. Each
15 module has two electric power distribution switchgears 21a...h in series relationship, each switchgear being on opposite sides of a connection 27 to an electrical/hydraulic load 23,24,25,26 via a transformer (not shown). Each switchgear is also connected to a power/control socket 20a...h and each socket has an associated power/control plug 22a...h which is connected to
20 the docking unit 11. The power/control sockets 20a...h and plugs 22a...h are high voltage, high power subsea wet mateable electrical connectors like those described in EP 0428515, for example, in which the connector is mated in insulating liquid which is then replaced with gas at near atmospheric pressure.

Each retrievable module 12,13,17,18 has a control chamber and power
25 chamber (not shown). The control chamber houses control electronics 23',24',25',26' which form part of the load 23,24,25,26, and the power chamber houses the power switchgear 21a...h. The control electronics 23',24',25',26' controls the normal running of the module and is in communication with the host facility via the integrated power/control line 9
30 from where it may, for example, be reprogrammed or be instructed to shut

down the module and open or close the switchgear 21a...h. The control chamber and power chamber are constructed as pressure vessels and have cables from the sockets 20a...h of the connectors outside the chambers connecting to the control electronics 23',24',25',26' and switchgear 21a...h
5 in their chambers. To reduce high voltage input from a socket, the socket may be connected to the control electronics via a transformer (not shown).

Figure 3 shows each docking unit 11 having four power/control plugs 22a...d,22e...h. For the first seabed sub-system 4 the first plug 22a is connected to the host facility 6, the second plug 22b is connected to the third
10 plug 22c and the fourth plug 22d is connected to a plug 22h in the second seabed sub-system 5. The modules 12,13 being installed on docking unit 11 are respectively adapted to provide the connections between the first and second plugs 22a,22b and the third and fourth plugs 22c,22d. Thus, when
15 module 12 is installed, plug 22a will be connected to plug 22b in series via socket 20a, switchgear 21a,21b and socket 20b and when module 13 is installed, plug 22c will be connected to plug 22d in series via socket 20c, switchgear 21c,21d and socket 20d. The second seabed sub-system 5 is similar to the first seabed sub-system 4 with modules 17,18 being shown
20 already installed on the docking unit 11. Thus, module 17 causes plug 22e to be connected to plug 22f in series via socket 20e, switchgear 21e,21f and socket 20f and module 18 causes plug 22g to be connected to plug 22h in series via socket 20g, switchgear 21g,21h and socket 20h. Hence, there is a circuit connecting the seabed sub-systems 4,5 to the host facility 6.

Figure 4 shows all the modules 12,13,17,18 installed. When the field
25 1 is commissioned, the host facility switchgear 15,16 is activated to connect the circuit to the power supply. The power flows from the supply via the closed host facility switchgear 15 to load 23 via closed switchgear 21a and also from the closed host facility switchgear 16 to load 25 via closed switchgear 21e. The power to load 23 then flows to load 24 via closed
30 switchgear 21b,21c and the power to load 25 flows to load 26 via closed

switchgear 21f,21g. Load 24 is connected to load 26 via closed switchgear 21d,21h thus completing the circuit so that power can flow in either or both directions from the host facility in the manner of a "ring main".

The power/control line 9 comprises three-phase power supply lines 5 9a,9b,9c illustrated in the simplified circuit diagram shown in Figure 5. The power supply line 9a forms a series connection from the switchgear 15 to the switchgear 16 through the modules 12,13,17,18. The power supply line 9b also forms a series connection from the switchgear 15 to the switchgear 16 through the modules 12,13,17,18 as does the power supply line 9c. Each 10 load 23,24,25,26 is connected across the power supply lines 9a,9b,9c as shown. Each host facility switchgear 15,16 and switchgear 21a...h effects the switching of all three power supply lines 9a,9b,9c.

To retrieve a module from one of the seabed sub-systems, that module needs to be electrically isolated. Figures 6 and 7 shows module 13 being 15 isolated and retrieved from the first seabed sub-system 4. Switchgear 21h in module 18 and switchgear 21b in module 12, which are serially adjacent and are on opposite sides of the module 13, are opened thus isolating module 13. This is effected by sending an apparatus control signal down the power/control line 9 from the host facility 6. Coding of the signal enables the 20 control electronics 23',24',25',26' of each module to determine which signals relate to which module. Each switchgear 21b,21h to be opened is accordingly actuated by its associated control electronics 23',26'. The remaining modules 12,17,18 are all still electrically connected to the host facility 6 and so can continue to operate and module 13 is then retrieved as shown in Figure 7. 25 Once retrieved, module 13 may be inspected/adjusted before being lowered back to and installed in the sub-system 4 or a separate replacement module may be lowered and installed. The sockets 20c,20d (see Fig. 7) of the lowered module dock and mate with the plugs 22c,22d of the docking unit 11. Switchgear 21h in module 18 and switchgear 21b in module 12 are 30 closed thus connecting the lowered module to the host facility 6 and hence

restoring series power distribution throughout the substantially underwater system.

Figures 8 and 9 shows module 12 being retrieved from the first modular seabed sub-system 4. Module 12 is serially adjacent to the host facility 6.

5 Host facility switchgear 15 and switchgear 21c in module 13, which are serially adjacent to and are on opposite sides of the module 12, are opened thus isolating module 12. The remaining modules 13,17,18 are all still connected to the host facility 6 and so can continue to operate and module 12 is then retrieved as shown in Figure 9. Module 12 may then be replaced in a
10 similar manner to that described above for module 13.

It is possible to isolate and retrieve a plurality of serially adjacent modules. For example, to retrieve both modules 12 and 13, host facility switchgear 15 and switchgear 21h in module 18, which are serially adjacent
15 to and are on opposite sides of the modules 12 and 13, are opened thus isolating modules 12,13. The two remaining modules 17,18 are still connected to the host facility 6 and so can continue to operate and modules 12,13 are then retrieved. To retrieve, say, both modules 13 and 18, switchgear 21b,21f are opened, isolating module 13 and 18.

The modular seabed sub-systems are all electric, although hydraulics
20 could be used if so desired for selected functions. Electrical systems can operate over greater distances / deeper levels, transmit emergency signals instantaneously, such as to shut down a part of a seabed sub-system, and are cheaper to manufacture and maintain.

If the modular seabed sub-systems are not operating at a long distance
25 from the host facility then high voltage may not be required and consequently the modules may not require transformers.

Whilst a particular embodiment has been described, it will be understood that various modifications may be made without departing from the scope of the invention. For example, the sub-systems may be land based
30 and not underwater. Any suitable number of modular sub-systems may be

used in a field. Each sub-system may be designed to hold any suitable number of retrievable modules. The integrated power/control line may be replaced by a supply umbilical carrying power and control lines or by separate power and control lines, the control line being connected to the module by a disconnectable, wet mateable connector. The plugs may be located on other parts of the sub-system and not just the docking unit. Although the sub-systems have been described as extracting oil/gas they may not necessarily process the fluid mixture from the reservoir and may, for example, simply commingle or pump the fluid mixture.

CLAIMS:

1. A method of electrical power distribution or control signal distribution suitable for a substantially underwater system, comprising the steps of:

5 providing a plurality of retrievable substantially autonomous modules (12,13,17,18), module isolating means (15,16,21a...h) and a host facility (6), the host facility and the modules being connected in series so as to form a circuit; the host facility providing power or control signals to all of the modules;

10 isolating at least one module by operation of the module isolating means (15,16,21a...h); and

removing the isolated at least one module without cutting off the supply of power or control signals to any of the remaining modules of the system.

15 2. A method as claimed in claim 1, including a plurality of series connected sub-systems (4,5), each including a plurality of said modules (12,13,17,18) connected in series, the step of isolating the at least one retrievable module by module isolating means (15,16,21a...h) not cutting off
20 the supply of power or control signals to the remaining modules.

3. A method as claimed in claim 1 or 2, each module having a module based part (21a...h) of the module isolating means and the host facility having a host facility based part (15,16) of the module isolating means and wherein
25 the step of isolating the at least one retrievable module involves the operation of two of said parts of said module isolating means.

4. A method as claimed in claim 3, wherein each module based part (21a...h) of the module isolating means includes two switches in series
30 relationship, each switch being on opposite sides of connection means (27) to

an electrical load (23,24,25,26) of the module (12,13,17,18), and the host facility based part (15,16) of the module isolating means includes a switch in each of the two electrical connections (9) between the host facility (6) and the modules and wherein the step of isolating at least one module involves the operation of two of said switches.

5 10 15 20 25 30

5. A method as claimed in claim 3 or 4, wherein one module (12,13,17,18) or a plurality of serially adjacent modules constituting a removable part of the system are isolated and removed.

6. A method as claimed in claim 5, wherein the step of isolating the removable part of the system involves operation of serially adjacent parts of the module isolating means (15,16,21a...h) on opposite sides of the removable part.

7. A method as claimed in claim 6, wherein the parts of the module isolating means operated are both module based parts (21b,21h) thereof.

8. A method as claimed in claim 6, wherein the parts of the module isolating means operated comprise a module based part (21c) thereof and a host facility based part (15) thereof.

9. A method as claimed in any preceding claim, wherein each module includes a first portion (20a...h) of a disconnectable electrical power connector means and engages a location (11) having a complementary second portion (22a...h) of the electrical power connector means and wherein removal of the or each module involves removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means.

11. A method as claimed in claim 10, including the further steps of removing at least one different module from the system using the method according to claim 1.

13. A method as claimed in any preceding claim, wherein the system (1) is substantially underwater.

15. A system comprising a plurality of retrievable substantially autonomous modules (12,13,17,18), module isolating means (15,16,21a...h), and a host facility (6), the host facility and the modules being connected in series so as to form a circuit, the host facility being arranged to provide power or control signals to all of the modules, the series connections and the module isolating means (15,16,21a...h) being arranged such that isolating at least one module (12,13) so that it or they can be removed does not cut off the supply of power or control signals to any of the remaining modules of the system.

16. A system as claimed in claim 15, including a plurality of series connected sub-systems (4,5), each including a plurality of said modules (12,13,17,18) connected in series.

17. A system as claimed in claim 15 or 16, wherein each module has a module based part (21a...h) of the module isolating means and the host facility has a host facility based part (15,16) of the module isolating means.

5

18. A system as claimed in claim 17, wherein each module based part (21a...h) of the module isolating means includes two switches in series relationship, each switch being on opposite sides of connection means (27) to an electrical load (23,24,25,26) of the module (12,13,17,18) and the host facility based part of the module isolating means includes a switch (15,16) in each of the two electrical connections (9) between the host facility (6) and the modules, at least one module being adapted to being isolated by involving the operation of two of said switches.

10

19. A system as claimed in claim 17 or 18, wherein one module (12,13,17,18) or a plurality of serially adjacent modules constitute a removable part of the system to be isolated and removed.

15

20. A system as claimed in claim 19, wherein serially adjacent parts of the module isolating means (15,16,21a...h) on opposite sides of the removable part are adapted to isolate the removable part of the system.

20

21. A system as claimed in claim 20, wherein the parts of the module isolating means are both module based parts (21b,21h) thereof.

25

22. A system as claimed in claim 20, wherein the parts of the module isolating means operated comprise a module based part (21c) thereof and a host facility based part (15) thereof.

23. A system as claimed in any one of claims 15 to 22, wherein each

30

module includes a first portion (20a...h) of a disconnectable electrical power connector means and the system including a location (11) having a complementary second portion (22a...h) of the electrical power connector means for the first portion to engage so that the removal of the or each
5 module involves removing it from its associated location thereby disengaging the complementary portions of the electrical power connector means.

24. A system as claimed in any one of claims 15 to 23, wherein the module isolating means (15,16,21a...h) is adapted to restore series power distribution
10 or control signal distribution throughout the system when the or each removed module has been replaced with a replacement module.

25. A system as claimed in any one of claims 15 to 24, wherein the host facility is arranged to provide power and control signals to all of the modules,
15 the series connections and the module isolating means (15,16,21a...h) being arranged such that isolating at least one module (12,13) so that it or they can be removed does not cut off the supply of power and control signals to any of the remaining modules of the system.

26. A system as claimed in any one of claims 15 to 25, wherein the module isolating means (15,16,21a...h) comprises switchgear for electrically isolating
20 at least one module (12,13,17,18).

27. A system as claimed in any one of claims 15 to 26, including control
25 means (23',24',25',26') for substantially controlling operation of the module (12,13,17,18).

28. A system as claimed in claim 27, wherein the or each module (12,13,17,18) includes the control means (23',24',25',26').

29. A system as claimed in claim 27 or 28, wherein the control means (23',24',25',26') is at least substantially an electrical control means or the control means comprises a completely electrical control means.

5 30. A system as claimed in claims 27, 28 or 29, wherein the host facility (6) is in communication with the control means (23',24',25',26').

31. A system as claimed in claims 23 and 28, wherein the host facility (6) is in communication with the control means (23',24',25',26') via the electrical
10 power connector means (20a...h,22a...h).

32. A system as claimed in claims 23 and 30, wherein the host facility (6) is in communication with the control means (23',24',25',26') via control
connector means separate from the electrical power connector means
15 (20a...h,22a...h).

33. A system as claimed in claim 32, wherein the control connector means is wet mateable.

20 34. A system as claimed in claim 23 or any claims dependent thereon, wherein the electrical power connector means (20a...h,22a...h) is wet mateable.

35. A system as claimed in claim 23 or any claims dependent thereon,
25 wherein one portion of the electrical power connector means is a plug (22a...h) and the other portion is a socket (20a...h).

36. A system as claimed in any one of claims 15 to 35, wherein the system is substantially underwater.

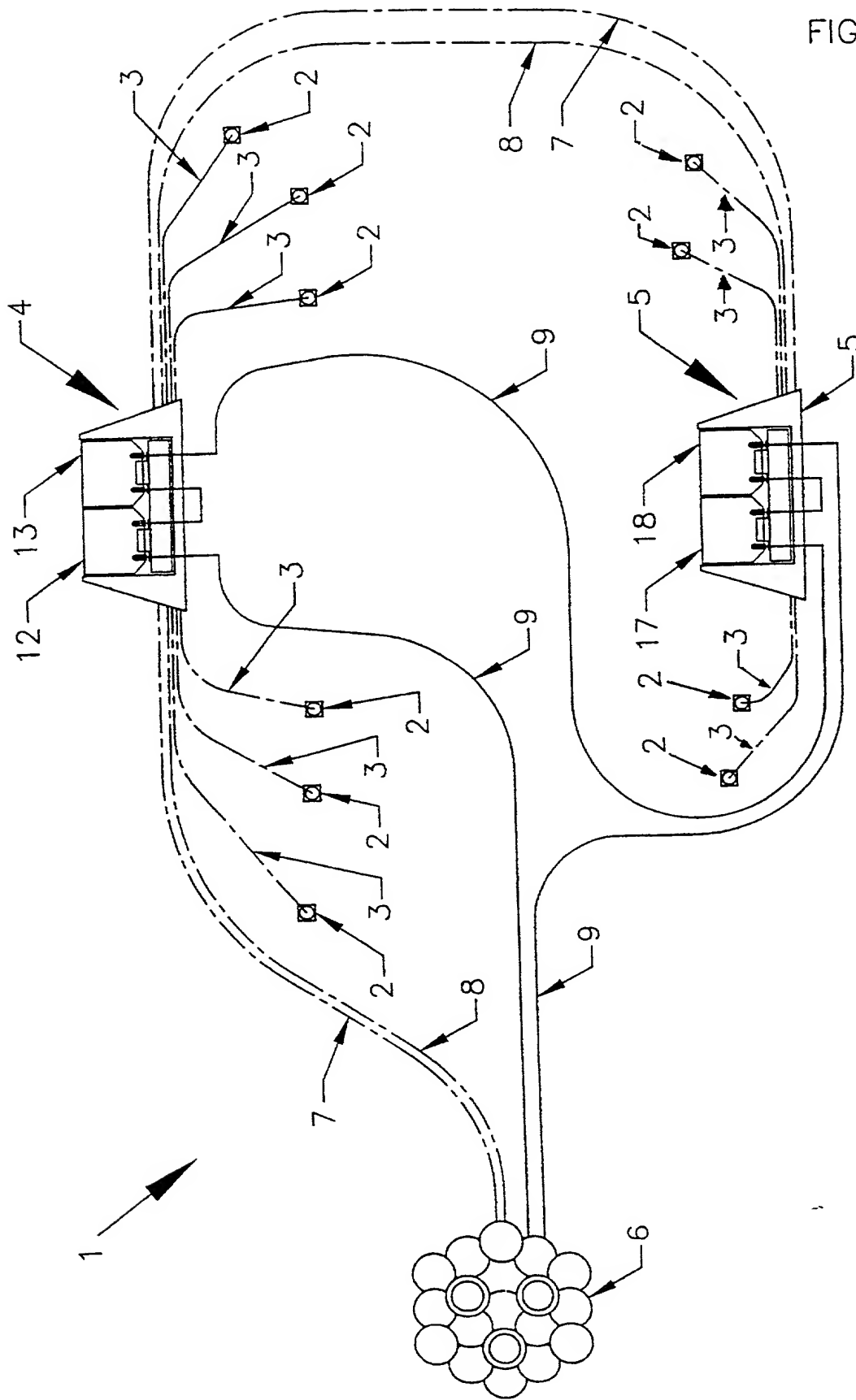
37. A system as claimed in claim 36, wherein the host facility (6) is not underwater.

38. A system as claimed in claim 16 or any claims dependent thereon,
5 wherein the sub-systems (4,5) are on a seabed.

39. A system as claimed in claim 23 or any claims dependent thereon,
wherein at least one module (12,13,17,18) includes a transformer to which
the first portion (20a...h) of the electrical power connector means is
10 connected.

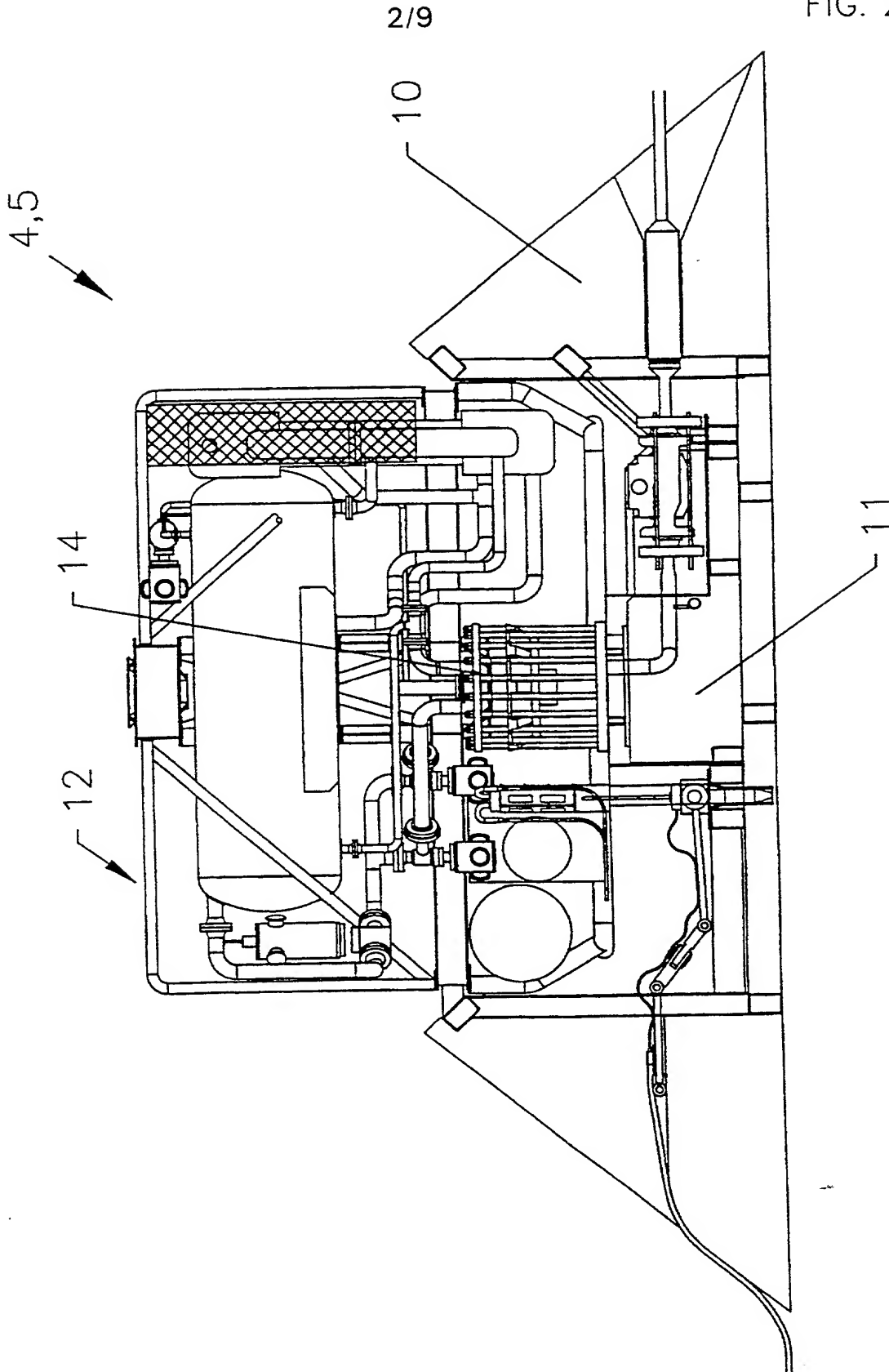
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FIG. 1



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FIG. 2



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FIG. 3

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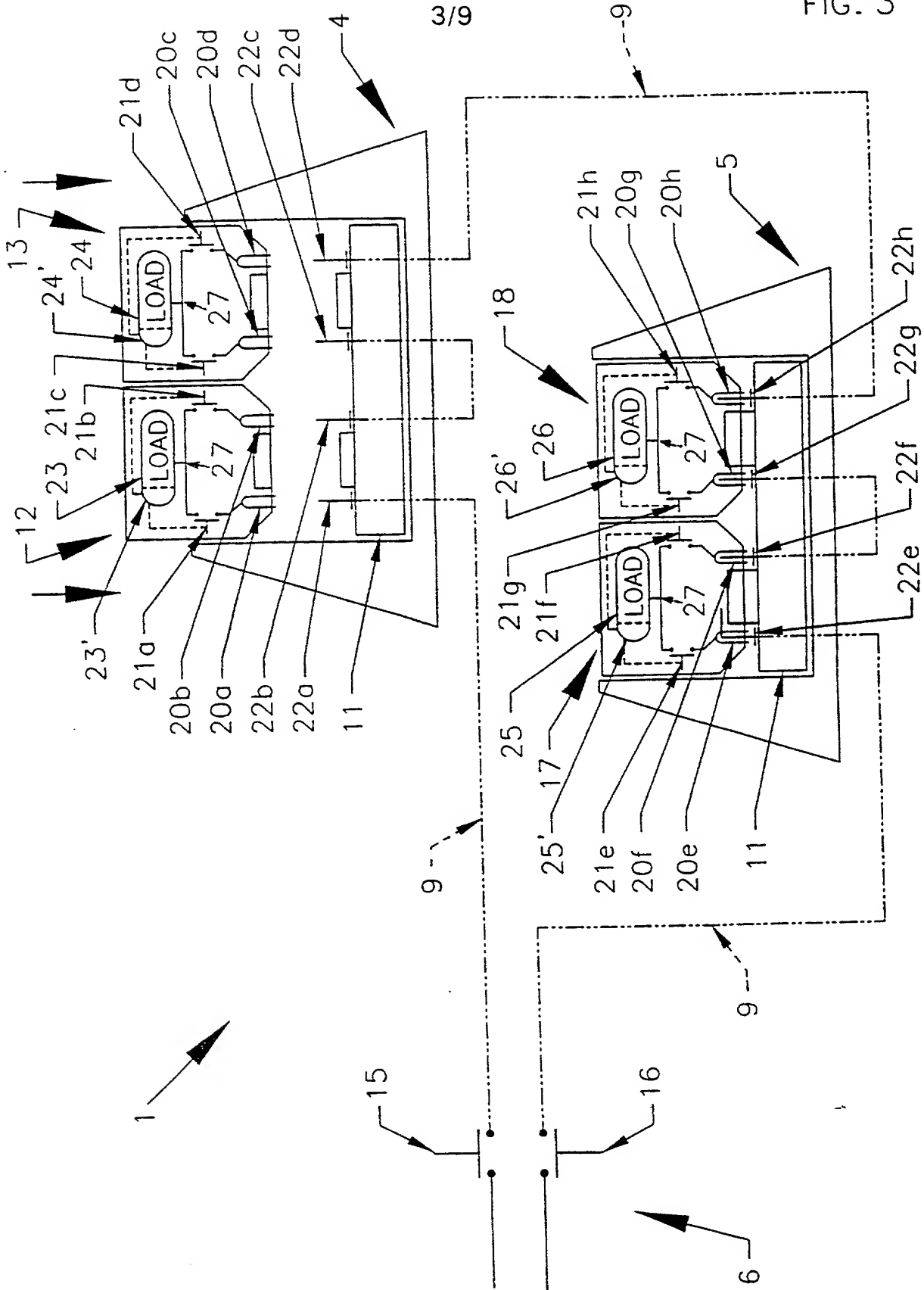


FIG. 5

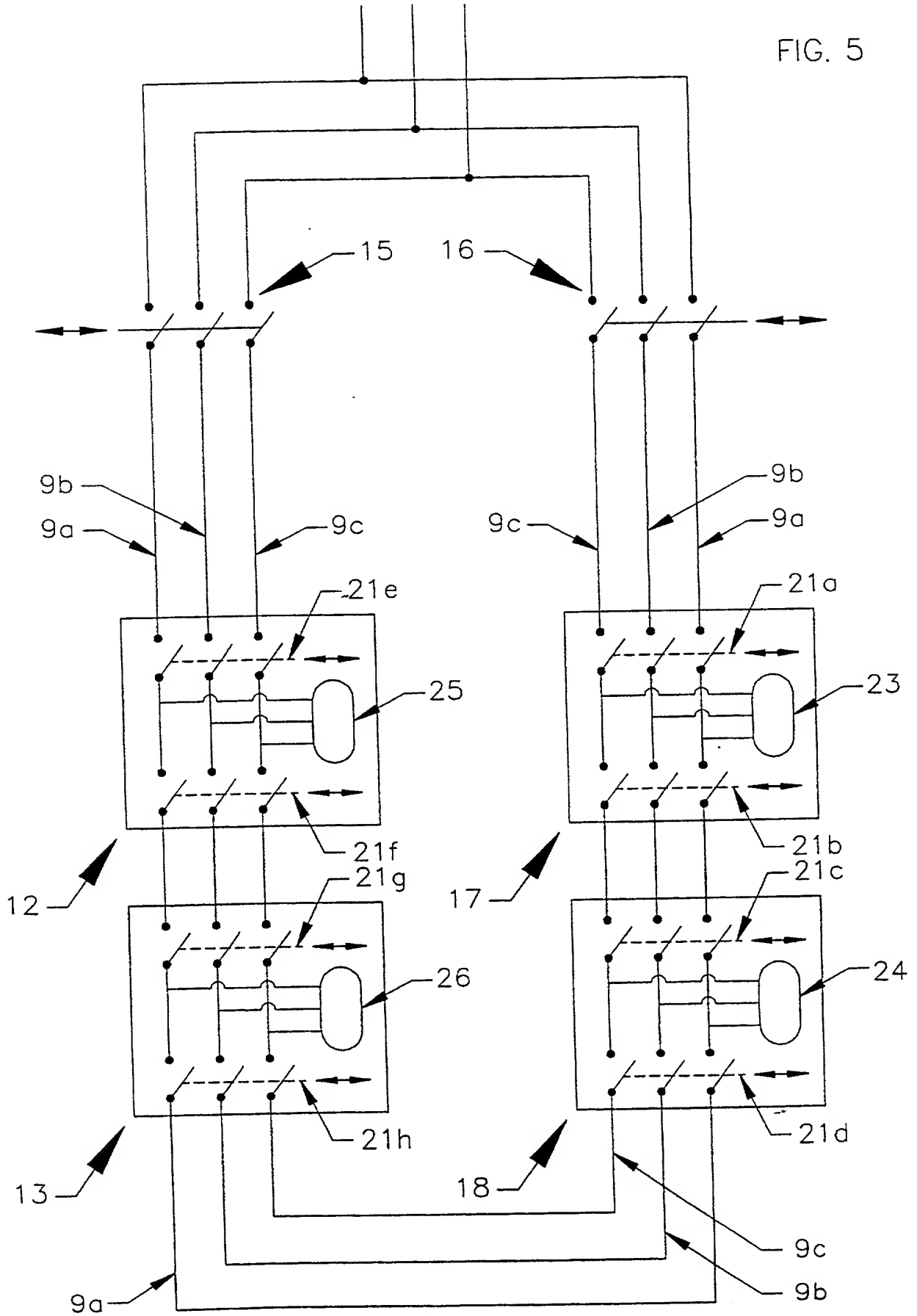
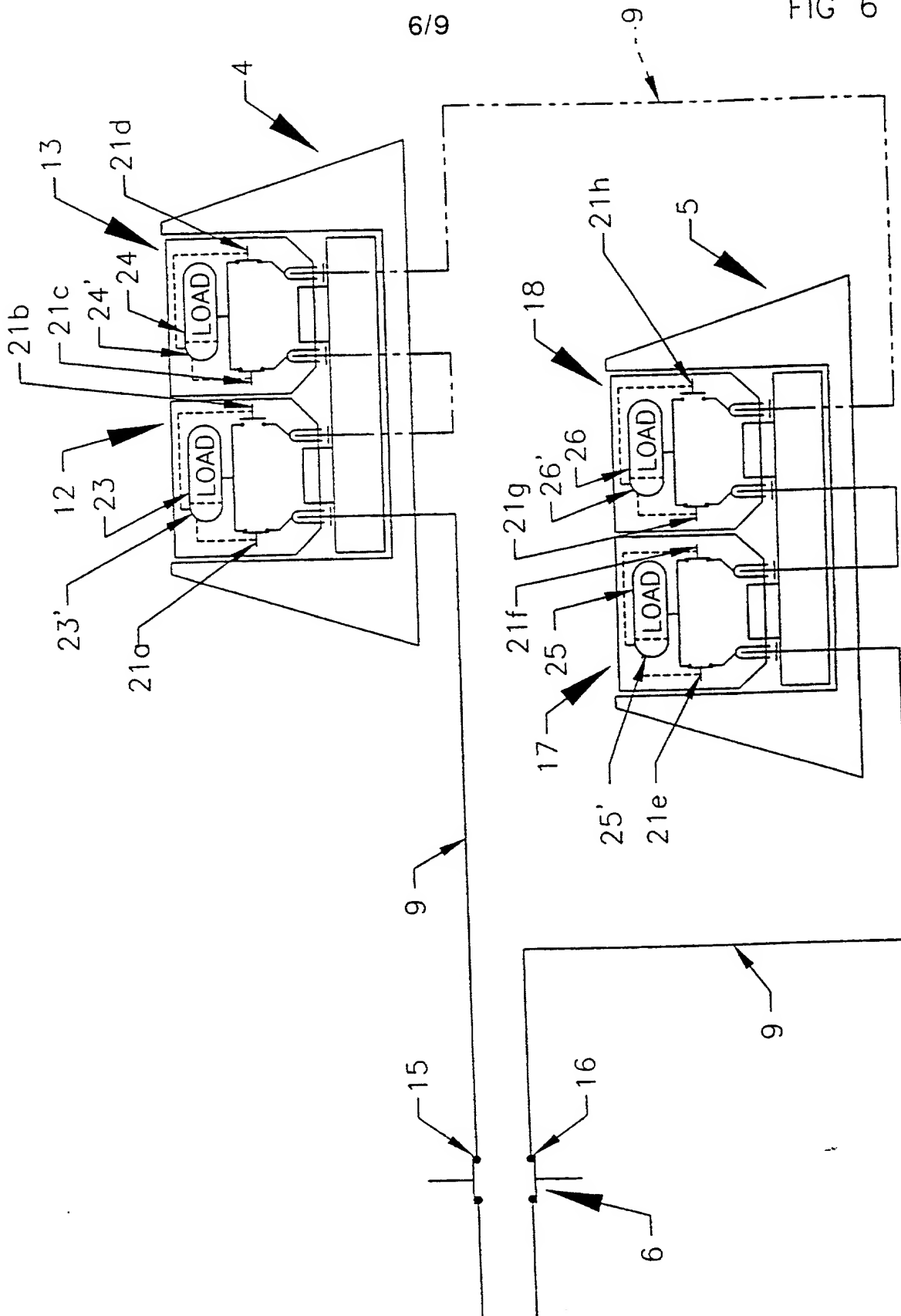
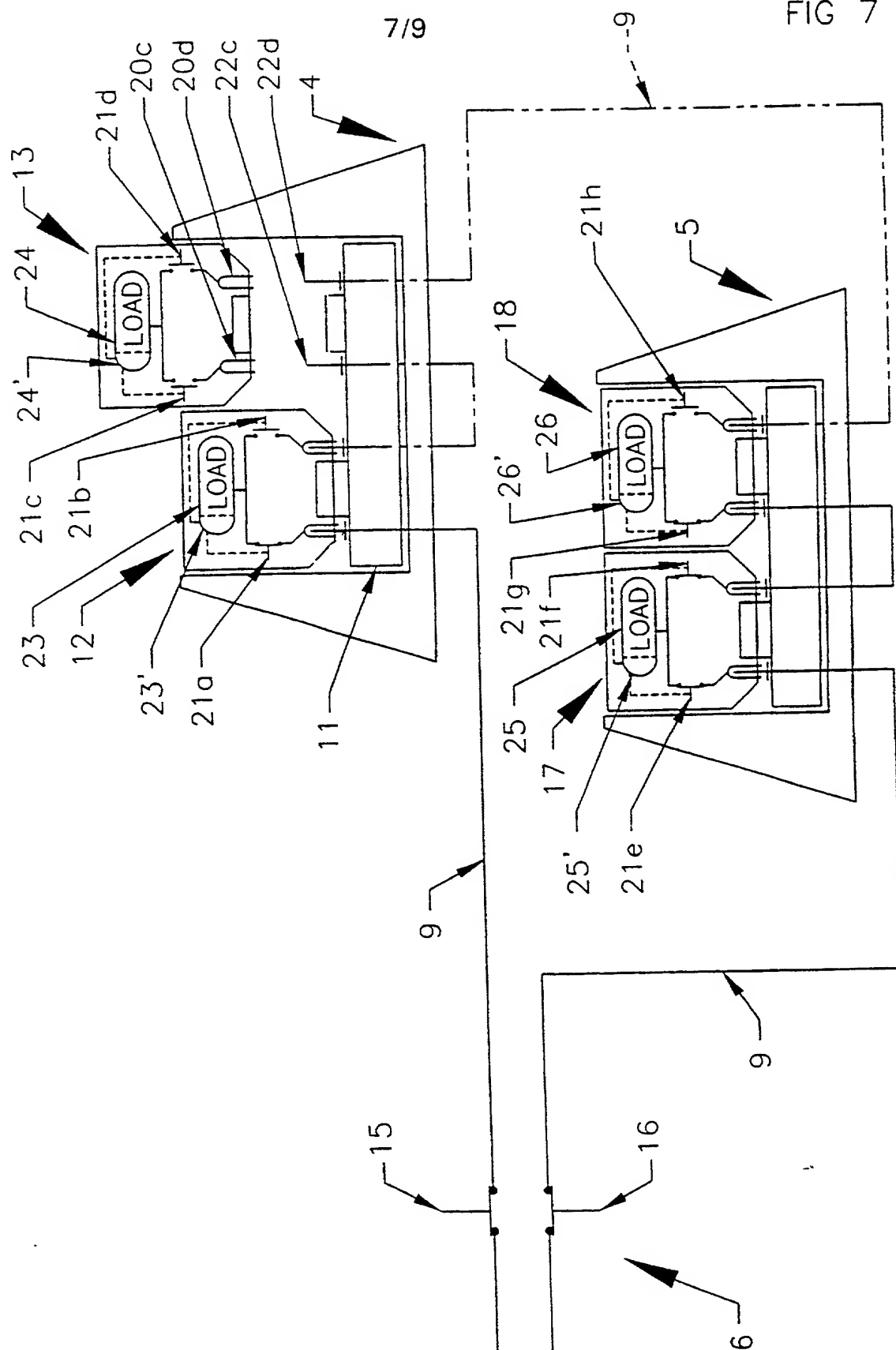


FIG 6

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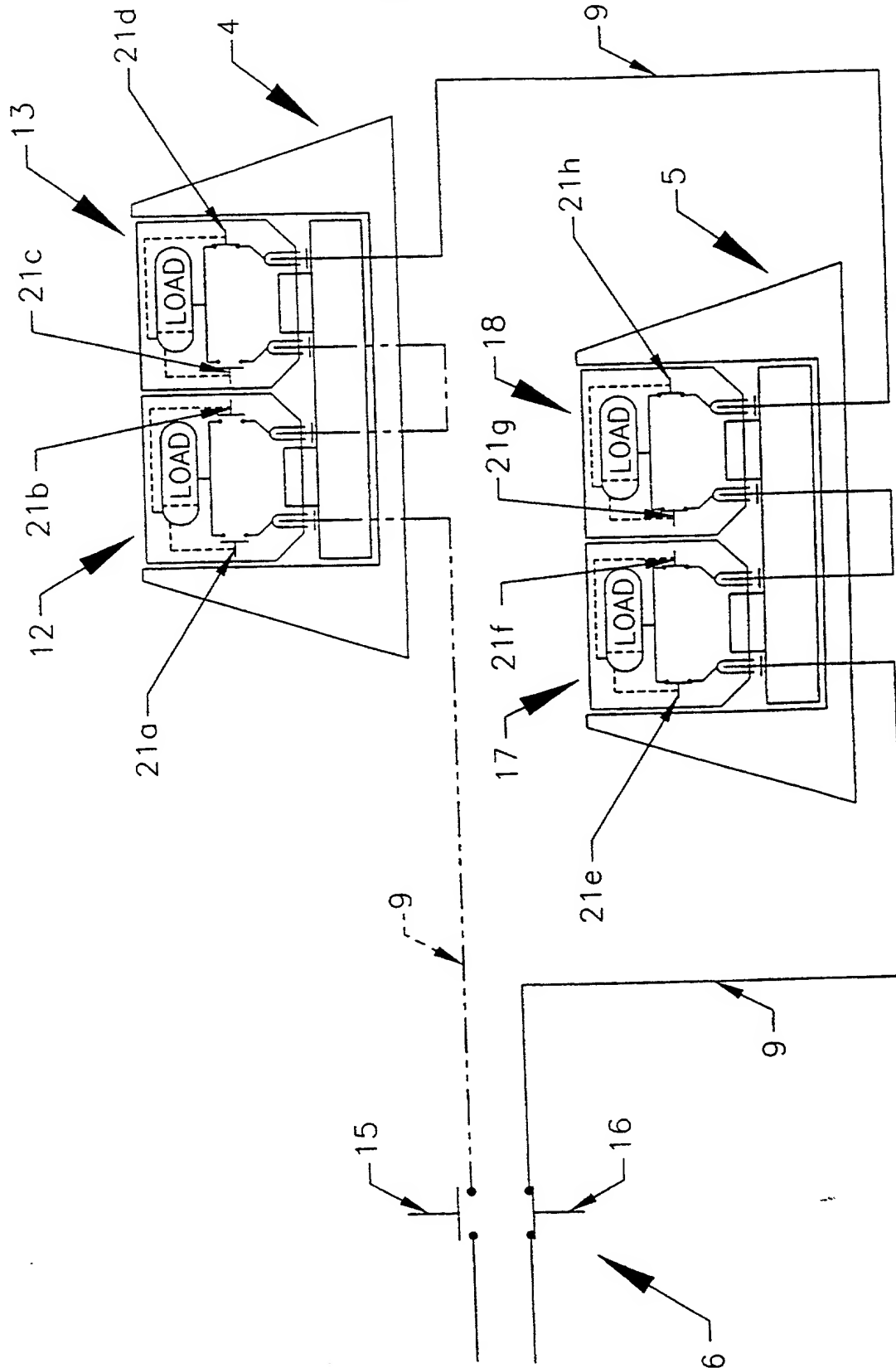


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FIG 8



Declaration For Patent Application

English Language Declaration

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original first and sole inventor (if only one name is listed below) or an original first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

ELECTRICAL POWER DISTRIBUTION SUITABLE FOR A SUBSTANTIALLY UNDERWATER SYSTEM

the specification of which

(check one)

☐ is attached hereto.

☐ was filed on August 18, 2000 as United States Application No. or PCT International Application Number PCT/GB00/03220

and was amended on _____

(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed

Prior Foreign Application(s)

Priority Not Claimed

_____ (Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/>
_____ (Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/>
_____ (Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/>

I hereby claim the benefit under 35 U.S.C. Section 119(e) of any United States provisional application(s) listed below:

(Application Serial No)

(Filing Date)

(Application Serial No)

(Filing Date)

(Application Serial No)

(Filing Date)

I hereby claim the benefit under 35 U. S. C. Section 120 of any United States application(s) or Section 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. Section 112. I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, CFR Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

(Application Serial No)

(Filing Date)

(Status)
(patented, pending, abandoned)

(Application Serial No.)

(Filing Date)

(Status)
(patented, pending, abandoned)

(Application Serial No)

(Filing Date)

(Status)
(patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Date

Fourth inventor's signature

Residence

Citizenship

Post Office Address

POWER OF ATTORNEY

Whereas Alpha Thames Ltd, a Corporation of the United Kingdom, having a place of business at Essex House, Station Road, Upminster, Essex RM14 2SU, England, is the owner by assignment of the entire right, title and interest in and to United States Patent Application entitled Electrical Power Distribution Suitable for a Substantially Underwater System (Docket) and of the inventions described and claimed therein;

Alpha Thames Ltd hereby appoints:

Bruce E. Peacock	Reg. No. <u>28,457</u>
Michael D. Folkerts	Reg. No. <u>33,348</u>
Steven D. A. McCarthy	Reg. No. <u>33,421</u>
Gilbert N. Henderson	Reg. No. <u>18,965</u>
Randall S. Jackson, Jr.	Reg. No. <u>48,248</u>
James E. Shultz, Jr.	Reg. No. <u>P50,511</u>

its attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Address all telephone calls to (937) 461-4543. Address all correspondence to: BIEBEL & FRENCH, 35 East First Street, Dayton, Ohio 45402.

Alpha Thames Ltd

By Roy Martin
R. Martin (Company Secretary)

Date 19 February 2002

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